



# Installation Instructions:

## Bumper (Part # SB76853)

### 1984-2001 XJ Jeep Cherokee XRC Rock Slider Kit

**NOTE: Carefully read entire instructions thoroughly before attempting to install this part.**

Parts Included	Qty
93-7748 XJ XRC Rock Slider	2
90-4432 XRC Transfer Punch	1
90-6858 Hardware Pack: Nutcert Installation	1
3/8" X 1 1/2" SS Allen Head Bolt Black	8
3/8" X 3 1/2" SS Flat Head Bolt Black	12
90-6808 Hardware Pack: Nutcert	1
3/8" Nutcert	20

Parts Included	Qty
90-6774 Hardware Pack: Nutcert Installation	1
96-5951 Nutcert Tool	1
3/8" Star Washer	1
3/8" X 2" Socket Head Bolt	1
3/8" Gr. 8 Flat Washer	1
3/8" Gr. 8 Nut: Un-plated	1

## INSTALLATION:

**Step 1:** Place the vehicle on a flat, level surface and engage the parking brake.

**Step 2:** Starting with the driver side, test fit the rock slider (**93-7748**) by centering the slider in the middle of the rocker panel. Be sure the slider is pressed right up against the rocker panel and secure it in place. (Fig. A)

**NOTE: Jacks or similar tools can be used to hold the slider in place.**



**Step 3:** Once confident with the slider location on the vehicle, center punch the (**6 per side**) side mounting hole locations and (**4 per side**) lower mounting hole locations using the supplied transfer punch (**90-4432**). (Fig. B)

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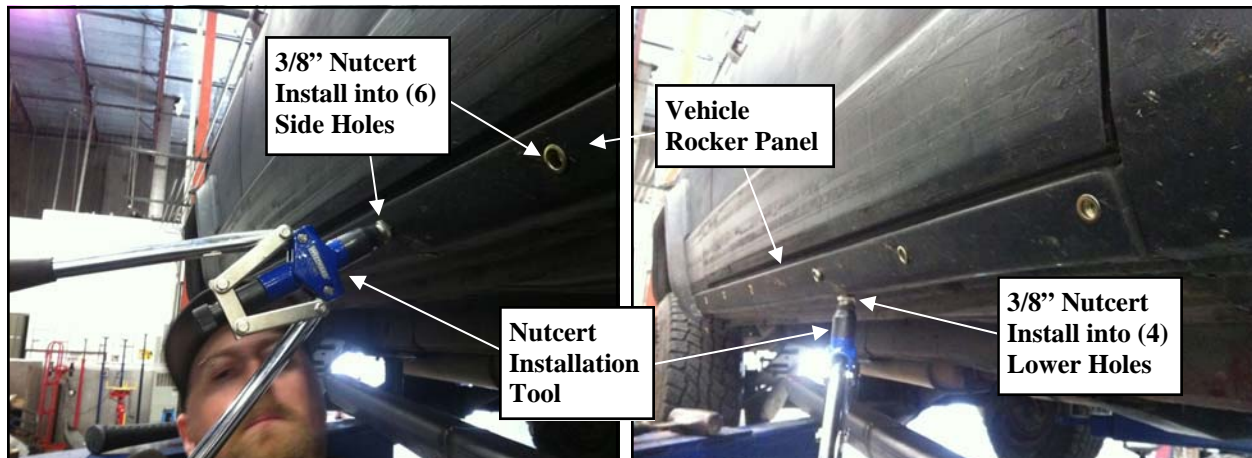
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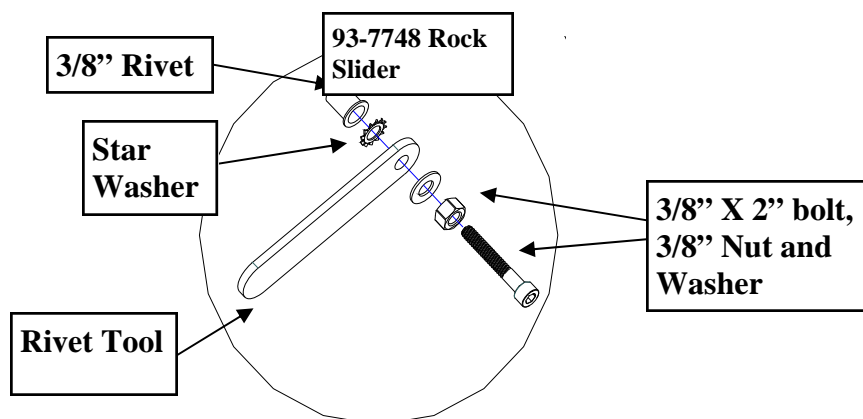
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**Step 4:** Remove the rock slider and drill out the (10 per side) previously marked holes to .530". (Fig. C)

**Step 5:** Install the (10 per side) supplied 3/8" nutcerts into the previously drilled .530" holes in the rocker panel. (Fig. D)



**NOTE:** If you do not have a professional nutcert installation tool, use the 2 1/2" X 3/8" socket head bolt, 3/8" nut and washer. Install the nutcert into the 1/2" hole on the vehicle. Thread the nut up as far on the 3/8" bolt as it will go and then follow that with the washer. Thread the bolt, nut, washer, nutcert tool (96-5951) and star washer assembly into the nutcert. (Fig. D) While holding the 3/8" bolt with an Allen wrench, tighten the nut and washer down against the nutcert. Use the nutcert tool and star washer to keep the nutcert body from spinning while tightening the 3/8" bolt. Once the nutcert is properly installed into the vehicle remove the 3/8" bolt, nut, washer, nutcert tool (96-5951) and star washer .



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**Step 6:** Raise the rock slider (93-7748) back into place and secure it to the rocker panel nut-certs using the (6 per side) supplied 3/8" x 3 1/2" black socket cap bolts in the side mounting holes. Secure the lower 3/8" X 1 1/2" black flat head bolts.

**NOTE:** Be sure to start the bolts by hand to avoid cross-threading them.



**Step 7:** Repeat steps 1 through 7 on the passenger side of the vehicle.

**Step 8:** Installation is now complete. (Fig. E)



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#### Product cleaning and maintenance instructions

**Stainless Steel Finish** – Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used to clean the finish. **Dual state powder coat finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish, you may wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish. **Textured coated finishes** should be cleaned with a mild soap on a damp sponge. Do not apply polish or was that requires to be removed by means of buffing. This type of wax is commonly used at car wash facilities. **Chrome Finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish you should wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish.

#### Limited Warranties

Smittybilt's products are covered under the following limited warranties only. Note that the duration of the limited warranty differs according to the material and finish of the product purchased. Subject to the duration and conditions of the limited warranty stated below, Smittybilt warrants to the original retail purchaser that its products are free from defects in material and workmanship. All other warranties and representations express or implied, are hereby disclaimed, including fitness for merchantability and buyer's intended use or purpose. All parts are sold "AS IS" except for the limited warranties granted herein. Buyer assumes all risks as to the selection, suitability and performance of all goods and products selected. This limited warranty does not cover damage or impairment in any part due to misuse, improper installation, accident or contact with on-road or off-road hazards, product modification, improper or inadequate cleaning and/or maintenance. Smittybilt is not responsible for items damaged during shipping. This warranty is not transferable from the original buyer. For the original Buyer to be eligible for the limited warranty coverage, the Buyer must provide proof of purchase. Smittybilt strongly recommends returning the warranty registration card.

Customer's remedy hereunder shall be limited only to repair or replacement (at Smittybilt's option) of any defective part(s) returned to Smittybilt at customer's expense. The determination of whether or not a returned part is defective or subject to coverage under the limited warranties stated herein shall be made at Smittybilt's sole discretion.

#### Duration of Limited Warranty

##### **Limited Lifetime Warranty on Stainless Steel Products -**

Smittybilt stainless steel products carry the foregoing limited repair or replacement warranty against workmanship and defects in the material so long as the original purchaser retains the original stainless steel parts.

##### **Limited Five (5) Year / 50,000 Mile Pro-Rata Warranty (whichever occurs first) on Dual-Stage Powder Coating Products -**

Smittybilt dual-stage powder coated products carry the foregoing limited repair or replacement warranty for a period of (5) years or 50,000 miles (whichever occurs first) from date of purchase against workmanship and defects in the material, provided that any claim submitted after (2.5) years from date of purchase shall, if accepted, be satisfied by Smittybilt offering customer a credit on the purchase of a replacement product equal to fifty percent (50%) of customer's initial purchase price.

##### **Limited Three (3) Year / 36,000 Mile Pro-Rata Warranty (whichever occurs first) on Chrome Products-**

Smittybilt chrome products finished carry the foregoing limited repair or replacement warranty for a period of three (3) years or 36,000 miles against workmanship and defects in the material (whichever occurs first) from the date of purchase.

To assure product quality, Smittybilt reserves the right to change product design, material, specification and finishes without prior notice to customers. This limited warranty gives you specific legal rights and you may also have other rights, which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply as to you. Also, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Smittybilt reserves the right to discontinue product lines and substitute products, or provide other remedies than those listed in this limited warranty for those discontinued products.

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