



# GM 2011-14 Chevy 2500/3500HD Mesh Grille

Thank you for choosing Rough Country for all your lighting needs.

**▲ NOTICE** Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go. If question exist, please call us @ 1-800-222-7023. We will be happy to answer any questions concerning the design, function, and correct use of our products.

**▲ NOTICE** Only fits **2011-14 Chevrolet 2500/3500** models.

**Tools Needed:**

- 7mm Socket/Wrench
- 10mm Socket/Wrench
- Phillips Screwdriver
- Flat Screwdriver
- Reciprocating Saw
- 11/64" Drill
- 3/32" Drill
- Drill Motor
- 7/16" Socket/Wrench
- 11/32" Socket/Wrench
- 3/32" Allen
- 5/32" Allen Wrench
- Ratchet

**Kit Contents 70153**

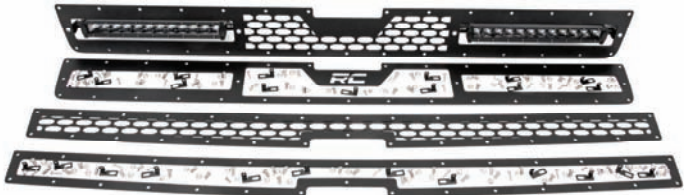
- (2) Grille Trim Rings
- (2) Mesh Grilles
- (1) Instructions
- (1) 70153BAG1
  - (13) LH Mounting Brackets
  - (12) RH Mounting Brackets
- (1) 70153BAG
  - (25) 1/4" x 5/8" Button Head Allen Bolts
  - (34) 1/4" x 1/2" Button Head Allen Bolts
  - (59) 1/4" Nylock Nuts
  - (7) #8 x 1/2" Button Head Allen Bolts
  - (7) #8 Lock Nuts
  - (18) #8 x 3/4 Phillips Screws



**Kit Contents 70155 w/ Black Series LED**

- (2) Grille Trim Rings
- (2) Mesh Grilles
- (1) Instructions
- (2) 12" Single Row LEDs
- (2) Light Mounting Brackets
- (1) 2-1 Wiring Adapter
- (1) 70153BAG1
  - (13) LH Mounting Brackets
  - (12) RH Mounting Brackets
- (1) 70154BAG
  - (29) 1/4" x 5/8" Button Head Allen Bolts
  - (34) 1/4" x 1/2" Button Head Allen Bolts
  - (63) 1/4" Nylock Nuts
  - (7) #8 x 1/2" Button Head Allen Bolts
  - (7) #8 Lock Nuts
  - (18) #8 x 3/4 Phillips Screws

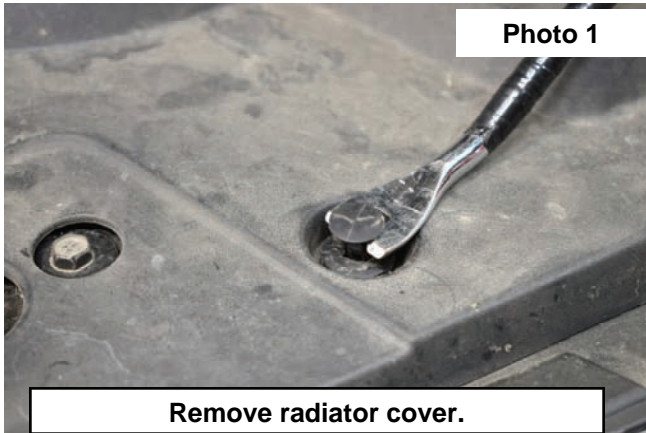
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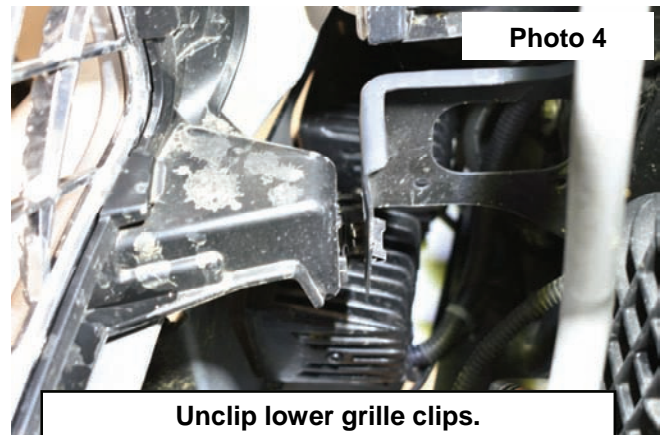
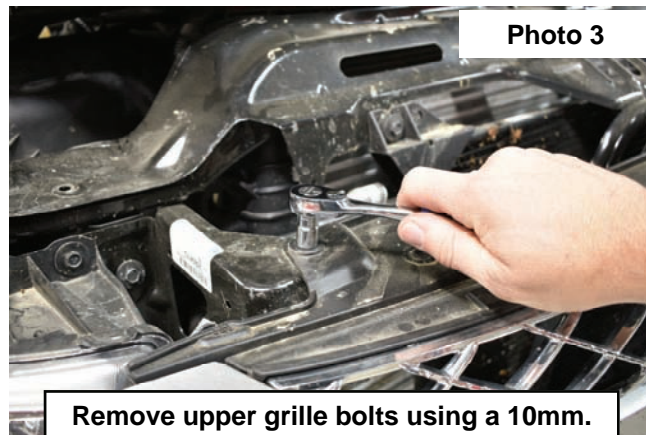
70155



1. Park the vehicle on a smooth level surface.
2. Open the hood and using a flat screwdriver, remove the push pins and radiator cover and save for reuse. **See Photos 1 & 2.**



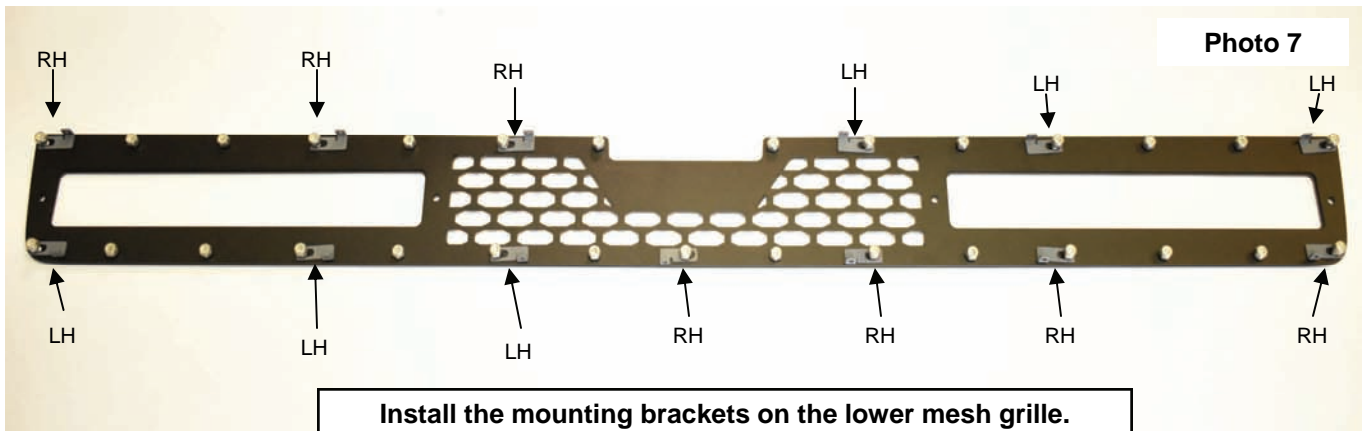
3. Using a 10mm, remove the upper grille mounting bolts . Retain for reuse. **See Photo 3.**
4. Gently pull on the bottom of the grille to release the lower clips. **See Photo 4.**



5. If you have a factory painted grille, use small flat screwdrivers and pliers to release the clips and remove the lower grille mesh. **See Photos 5 & 6.**
6. If you have a factory chrome grille, use a reciprocating saw to cut the mesh out of the grille shell. Sand the cut edges smooth.



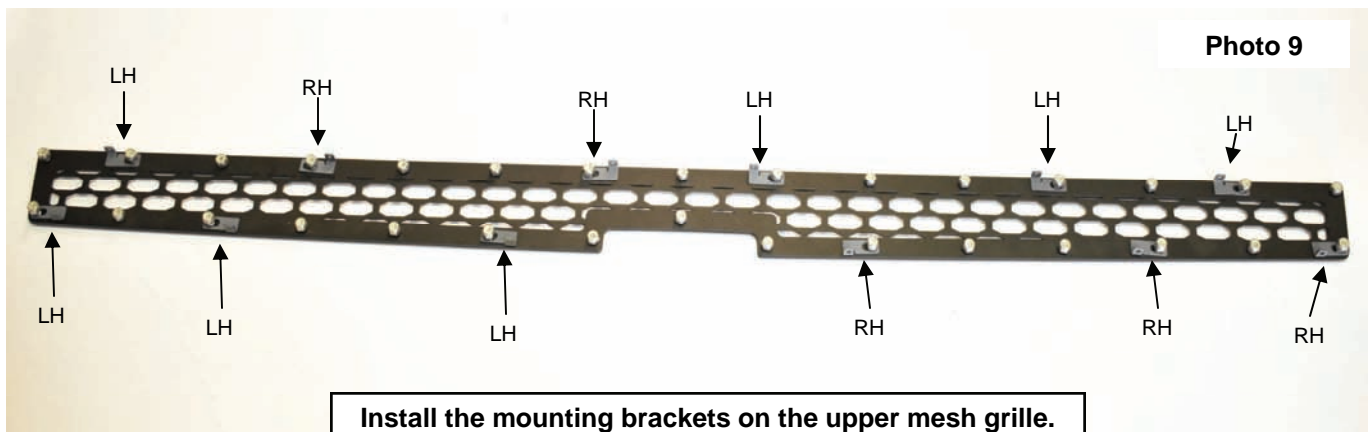
7. Install the supplied mounting brackets on the lower mesh and trim ring using (13) of the supplied 1/4" x 5/8" bolts and nuts. **Do not tighten at this time. See Photo 7.**
8. Install (18 for the non LED and 16 for the LED grille) of the supplied 1/4" x 1/2" bolts and nuts in the remaining holes and tighten using a 5/32" Allen and 7/16" socket/wrench. **Do not rotate the head of the bolt when tightening.**



9. Attach the grille brackets to the factory grille using (13) of the supplied #8 x 3/4" self tapping screws and a Phillips screwdriver. It may be necessary to drill a 3/32" pilot hole. **See Photo 8. You may have to bend the mesh grille to follow the lines of the factory grille trim.**

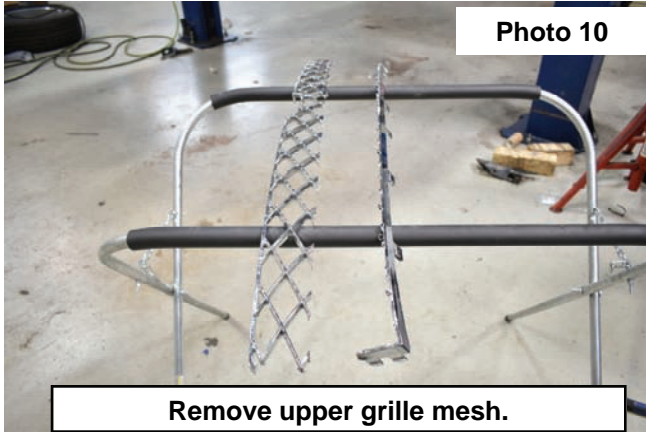


10. Tighten the mounting bracket hardware using a 5/32" Allen and 7/16 socket/wrench. **Do not rotate the head of the bolt when tightening.**
11. Install (12) of the supplied mounting brackets on the upper mesh and trim ring using (12) of the supplied 1/4" x 5/8" bolts and nuts. **Do not tighten at this time. See Photo 9.**

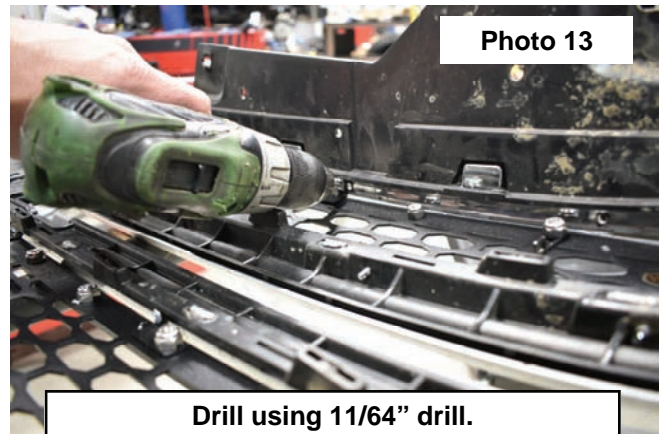
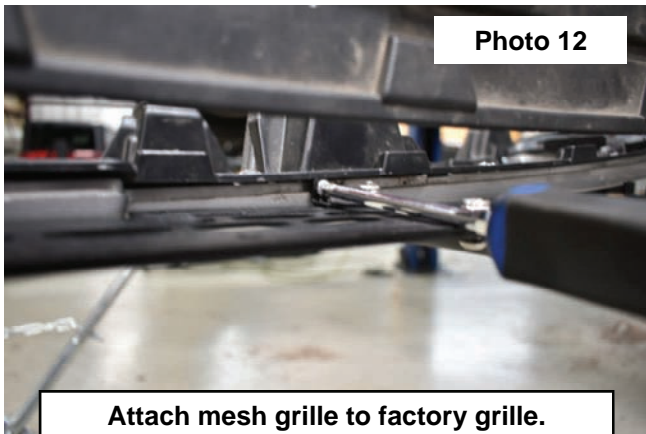


12. Install (18) of the supplied 1/4" x 1/2" bolts and nuts in the remaining holes and tighten using a 5/32" Allen and 7/16" socket/wrench. **Do not rotate the head of the bolt when tightening.**

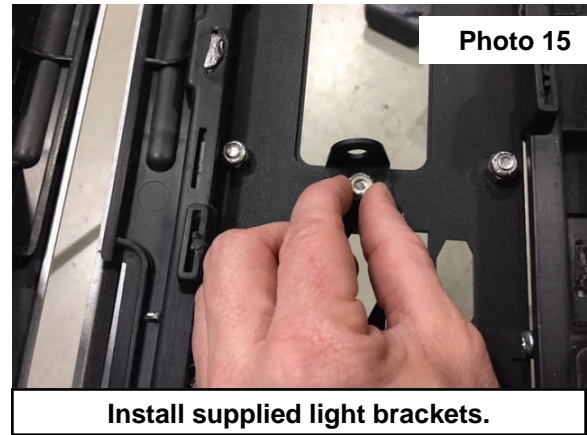
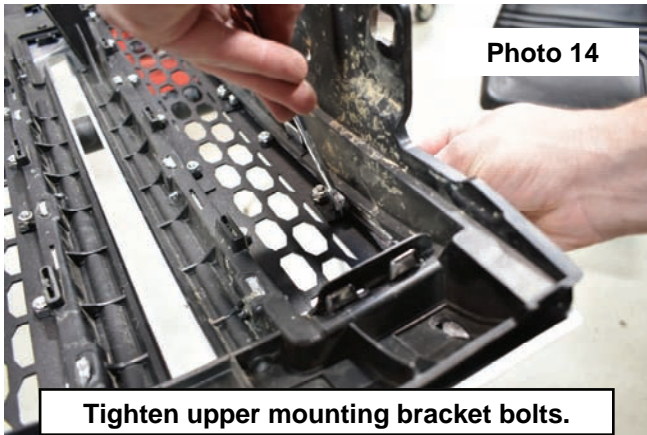
13. If you have a factory painted grille, use small flat screwdrivers and pliers to release the clips and remove the upper grille mesh. Use a reciprocating saw to cut the mesh leaving the outer upper edge. Sand the cut edges smooth. **See Photo 10.**
14. If you have a factory chrome grille, use a reciprocating saw to cut the mesh out of the grille shell. Sand the cut edges smooth.
15. If you have a factory painted grille, clip the cut outer upper edge back into the factory grille. **See Photo 11.**



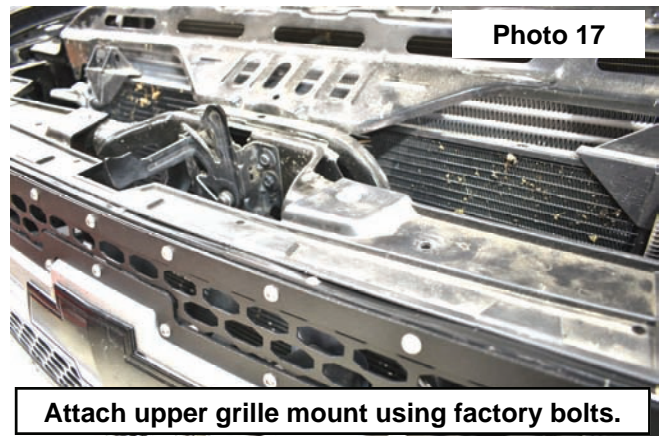
16. Attach the lower grille brackets to the factory grille using the supplied #8 x 3/4" self tapping screws and a Phillips screwdriver. It may be necessary to drill a 3/32" pilot hole. **You may have to bend the mesh grille to follow the lines of the factory grille trim. See Photo 12.**
17. Using the upper mounting brackets as a guide, drill the mounting holes using an 11/64" drill. **See Photo 13.**



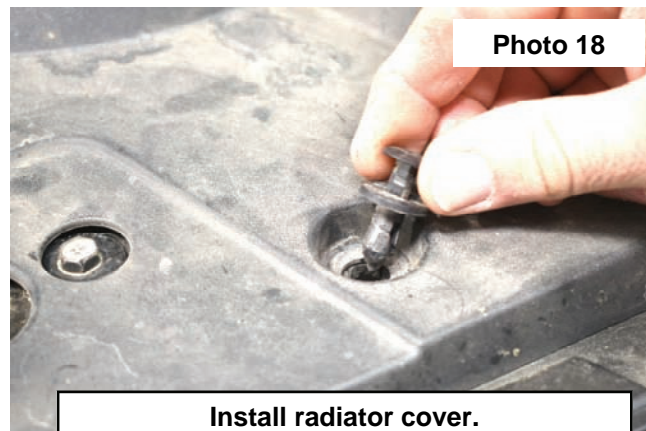
18. Attach the mounting brackets to the factory grille using the supplied #8 x 1/2" bolts and nuts. Tighten using a 3/32" Allen and an 11/32" socket/wrench. **See Photo 14.**
19. Tighten the remaining 1/4" hardware using a 5/32" Allen and a 7/16" socket/wrench. **Do not rotate the head of the bolt when tightening.**
20. If not installing the grille and LED light combo kit, skip to step 24.
21. Attach the 4 light brackets (supplied with the grille), using the supplied 1/4" x 5/8" bolts and nuts. **Do not tighten at this time. See Photo 15.**



22. Install the lights into the brackets using the hardware supplied with the light. Tighten using the Allen supplied with the light. Tighten the light bracket bolts using a 5/32" Allen and a 7/16" socket/wrench.
23. Wire the lights according to the instructions supplied with the light, using the supplied 2-1 wiring adapter if desired.
24. Install the grille assembly onto the truck, making sure the lower clips are securely clipped in. **See Photo 16.**
25. Attach the upper grille mount using the factory bolts. Tighten using a 10mm socket. **See Photo 17.**



26. Install the radiator cover using the factory push pins. **See Photo 18.**







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